

**In The Claims:**

Please amend Claims 1 to 3, 6, 8 to 16, 18 to 26 and 28 to 35, cancel Claims 4 and 17 and add new Claims 36 to 39. This listing of claims replaces all previous versions in the application.

1. (Currently Amended) A method of producing a single, discrete non-gelatin film or  
films, comprising:

- a) forming a one or more non-gelatin polymeric film films, with or without active ingredients incorporated therein;
- b) applying a liquid fluid to one or more surfaces of the film film(s), said liquid fluid incorporating at least one active ingredient; and
- c) allowing the liquid fluid applied to at least partially cure and associate with the film, to result in either:
- d) the fluid being absorbed within the film, wholly or partially, and forming a homogeneous polymer film product one or more layers formed on, about or within the film (s), said layer or layers being at least partially incorporated in the film.

Or

the fluid being absorbed within the film, wholly or partially, and forming a homogeneous polymer film product.

Or

a combination of both of the above

2. (Currently Amended) A method according to claim 1, wherein the non-gelatin film produced[[,]] comprises one or more layers which associate with one another to a lesser or greater degree to form a partially or wholly polymerically homogeneous ~~homegenious~~ film.

3. (Currently Amended) A method according to claim 1, wherein the polymeric mass of the film or films is increased marginally or substantially after steps b)[[,]] or c) ~~or d)~~.

4. (Cancelled)

5. (Original) A method according to claim 1 whereby one or more polymeric substances are also deposited on the film surface.

6. (Currently Amended) A method according to claim 1, wherein the active ingredient in the liquid is transported onto or into the film during ~~either or both steps~~ step c) ~~or d)~~ of claim 1.

7. (Original) A method according to claim 2 wherein the active ingredient is selectively transported.

8. (Currently Amended) A method according to claim 1, wherein the non-gelatin film comprises a cellulose ether film.

9. (Currently Amended) A method according to claim 1, wherein the non-gelatin film comprises one or more of the following polymers:

hydroxypropyl methylcellulose (HPMC),

hydroxy propyl cellulose (HPC),

hydroxy ethyl methyl cellulose (HEMC),

hydroxy ethyl cellulose (HEC),

methyl cellulose (MC),

carboxy methylcellulose (CMC),

sodium carboxy methylcellulose

and salts and derivatives of all aforesaid.

10. (Currently Amended) A method according to claim 1, wherein the liquid comprises a same or similar polymeric material as to which forms the non-gelatin film.

11. (Currently Amended) A method according to claim 1, wherein the liquid comprises a material which is chemically or physically compatible with the material which forms the non-gelatin film.

12. (Currently Amended) A method according to claim 1, wherein the active ingredient is transported from the liquid to the film.

13. (Currently Amended) A method according to claim 1, wherein the active ingredient has a higher affinity for the liquid than the film.

14. (Currently Amended) A method according to claim 1, wherein the film active ingredient has a higher affinity for the film than the liquid.

15. (Currently Amended) A method according to ~~either of both of claims~~ claim 10, and ~~and~~ wherein 2 or more active ingredients have the same or differing affinities for the film and liquid.

16. (Currently Amended) A film produced by the method in claim 1.

17. (Cancelled)

18. (Currently Amended) A film according to claim 16, ~~[[1]]~~ wherein one or more active ingredients are present in the film and which have concentration gradients associated with one or more bands or patterns within the film.

19. (Currently Amended) A film produced according to claim 1, wherein the active ingredient continues to move or be transported after the curing stage.

20. (Currently Amended) A film according to claim 16, ~~[[1]]~~ wherein one or more layers associate with one another to a lesser or greater degree to form a level of polymeric homogeneity.

21. (Currently Amended) A film according to ~~any previous~~ claim 16, which is coiled.

22. (Currently Amended) A film according to ~~any previous~~ claim 16, which is folded in a zig-zag formation.

23. (Currently Amended) A pharmaceutical dosage form comprising multi-layers of film formed from films according to ~~any previous~~ claim 16.

24. (Currently Amended) A pharmaceutical dosage form ~~of~~ according to claim 23, ~~22~~ wherein the films are laid together before any liquid or transport medium applied has cured or dried.

25. (Currently Amended) A film produced in accordance with ~~any previous~~ claim 1, wherein the film is packaged to form a dose unit.

26. (Currently Amended) A sheet of film produced in accordance with ~~any previous~~ claim 1, wherein the film has liquid according to claim 1 applied to it, on one or both sides, and on opposing/adjacent areas or non-opposing or adjacent areas or overlapping areas to form a pattern.

27. (Original) A dosage form produced from a sheet of film wherein the pattern produced with respect to the film provides a delayed active drug release profile.

28. (Currently Amended) A pharmaceutical dosage form derived from a film produced by a method ~~claimed in any previous~~ according to claim 1 ~~or a film claimed in any previous~~ ~~claim~~.

29. (Currently Amended) Use of a film ~~as claimed in any previous~~ according to claim 16, wherein the film is placed on the tongue of a human or animal and the active ingredients are released in a convenient manner as the film disintegrates.

30. (Currently Amended) A tablet, powder slug or capsule made from or coated, enrobed or encapsulated with a film according to claim 16 ~~the present invention~~.

31. (Currently Amended) A tablet or monolith made from multiple layers of film according to ~~any previous~~ claim 16.

32. (Currently Amended) A tablet or monolith according to claim 25, ~~31~~ wherein said tablet or monolith comprises three to forty ~~fourty~~ layers.

33. (Currently Amended) A tablet or monolith according to claim 25, ~~31~~ wherein said tablet or monolith comprises 8 to 25 layers.

34. (Currently Amended) A tablet of monolith according to claim 25, ~~31~~ wherein the tablet or monolith comprises 10 to 20 layers.

35. (Currently Amended) A multicellular dosage form made from a film ~~or films in accordance with any previous~~ according to claim 16.

36. (New) A method according to claim 10, wherein said liquid comprises a material which is chemically or physically compatible with the material which forms the non-gelatin film, and wherein 2 or more active ingredients have the same or differing affinities for the film and liquid.

37. (New) A film according to claim 18, which is coiled.

38. (New) A film according to claim 19, which is coiled.

39. (New) A film according to claim 20, which is coiled.